

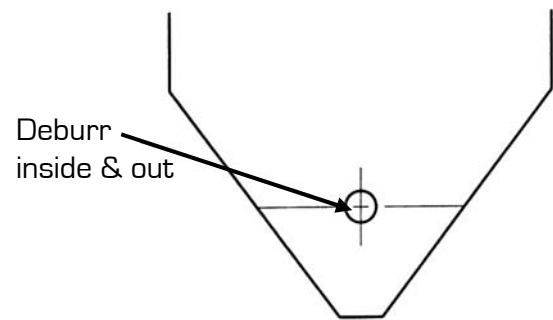
SILO FLUIDIZER INSTALLATION INSTRUCTIONS



1. Drill appropriate size hole (see table) in silo wall.

Fluidizer	Hole Size - Diameter
43XX	$\frac{7}{8}$ " (22mm)
44XX	$1 \frac{1}{16}$ " (27mm)
45XX	$1 \frac{3}{8}$ " (35mm)
48XX	$\frac{1}{2}$ " (13mm)

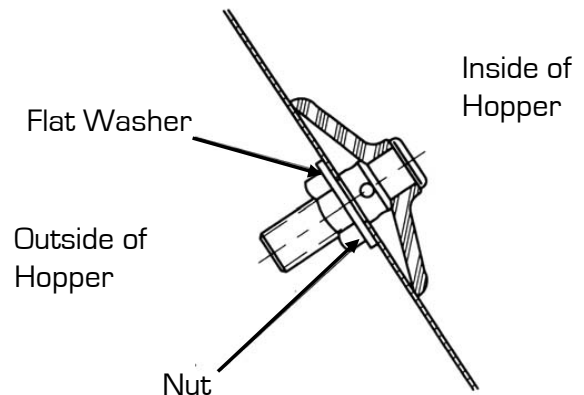
2. Deburr inside and outside of hole. If not deburred, damage to O-ring will occur. Make sure the area where the Fluidizer will be mounted is free of debris or defects (dents, caked material, weld seams, etc).



3. From the inside of the silo, have one person insert disk and stem assembly into the hole.

4. From the outside of the silo, have a second person put the flat washer and nut onto the stem.

5. Torque nut to approximately 25 ft. lbs (35 N m). 20 ft. lbs (27 N m) for the 48XX series.



6. Attach air supply line to the stem.

