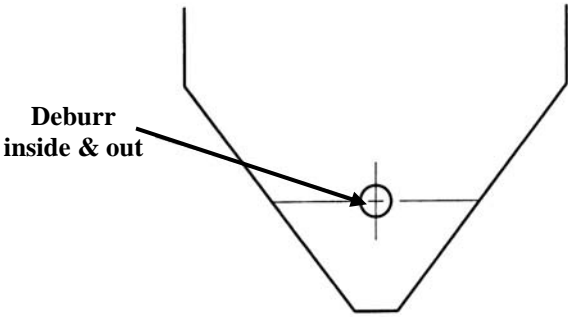
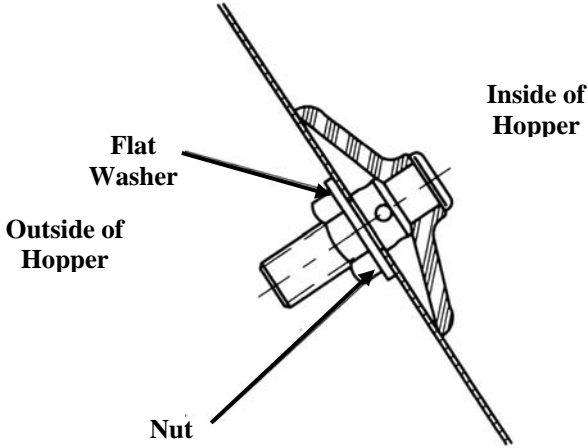


INSTALLATION INSTRUCTIONS
SOLIMAR SILO FLUIDIZERS

<p>1 - Drill appropriate size hole (see table) in silo wall.</p>	<table border="1"> <thead> <tr> <th><u>Fluidizer</u></th> <th><u>Hole Size - Diameter</u></th> </tr> </thead> <tbody> <tr> <td>43XX</td> <td>7/8" (22mm)</td> </tr> <tr> <td>44XX</td> <td>1 - 1/16" (27mm)</td> </tr> <tr> <td>45XX</td> <td>1 - 3/8" (35mm)</td> </tr> <tr> <td>48XX</td> <td>1/2" (13mm)</td> </tr> </tbody> </table>	<u>Fluidizer</u>	<u>Hole Size - Diameter</u>	43XX	7/8" (22mm)	44XX	1 - 1/16" (27mm)	45XX	1 - 3/8" (35mm)	48XX	1/2" (13mm)
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<p>2 - Deburr inside and outside of hole. If not deburred, damage to O-ring will occur. Make sure the area where the Fluidizer shall be mounted is free of debris or defects (dents, caked material, weld seams, etc).</p>											
<p>3 - From the inside of the silo, have one person insert disk and stem assembly into the hole.</p> <p>4 - From the outside of the silo, have a second person put the flat washer and nut onto the stem.</p> <p>5 - Torque nut to approximately 25 ft. lbs (35 N m).</p>											
<p>6 - Attach air supply line to the stem.</p> <p>© Solimar Pneumatics</p>	